

- **Compact**
- **Flexible Filtration**
- **Multipurpose Design**
- **Simplified Maintenance**

## DESCRIPTION

The compact Vel-Max Filter Vessel is suitable for flowrates up to 204 USGPM with micronic cartridges, up to 198 USGPM as a filter/separator, and up to 150 USGPM with CDF<sup>®</sup> monitor cartridges. The Vel-Max can be used on mobile refueling equipment, fueling cabinets and for fixed fueling installations. Vel-Max is designed for easy maintenance and easy conversion to a prefilter, filter/separator, or monitor.

## APPLICATIONS

- Jet Fuel
- Avgas
- Motor Gasoline
- Diesel Fuel
- Kerosene

## STANDARD FEATURES

- Carbon steel construction
- 250 psi design pressure
- Epoxy powder coated interior & exterior
- 2" NPT female inlet/outlet
- 1/2" NPT drain connection
- 3/4" NPT vent and relief connection
- 1/2" NPT sight glass connections
- 1" NPT water probe connection
- 1/8" NPT differential pressure gauge connections
- Lid Gasket: G-2052 (Buna N)



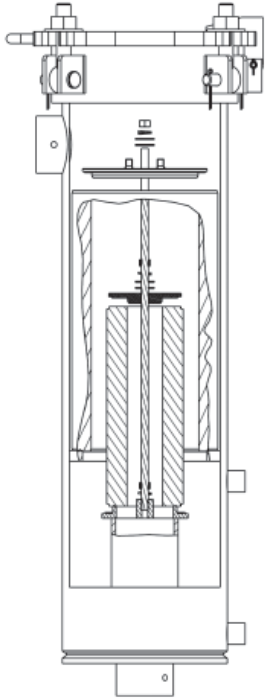
Vel-Max Filter Vessel, VX-2, showing optional leg assembly, differential pressure gauge, sight glass assembly, and air eliminator.

## OPTIONAL FEATURES

- Air eliminator
- Drain valve
- Pressure relief valve
- Water probe
- Sight gauge
- Leg assembly with adjustable height
- ASME Code stamp
- Differential pressure gauge assembly
- Lid Gasket: G-2052V (Viton)

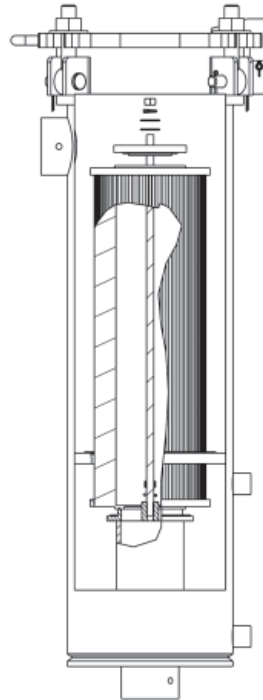
# Vel-Max Filter Vessel Configurations/Applications

## Filter/Separator Configuration



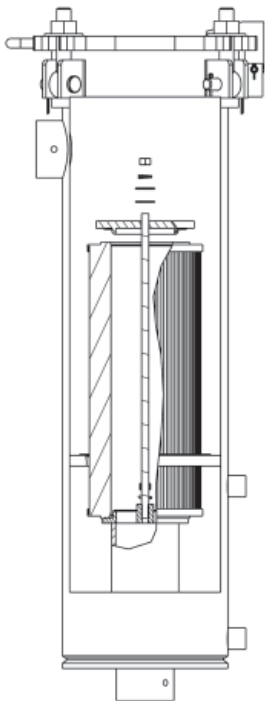
Vel-Max Series for liquid/liquid separation uses a 2-stage coalescer separator cartridge combination to remove free and emulsified water from a liquid product stream. The first stage coalescing cartridge provides filtration as well as coalescing of free and emulsified water. The second stage separator is a hydrophobic barrier designed to repel the coalesced water droplets. The water droplets will fall and collect in the sump for removal through the manual drain.

## 6" or 6.25" OD x 2.625" ID Configuration



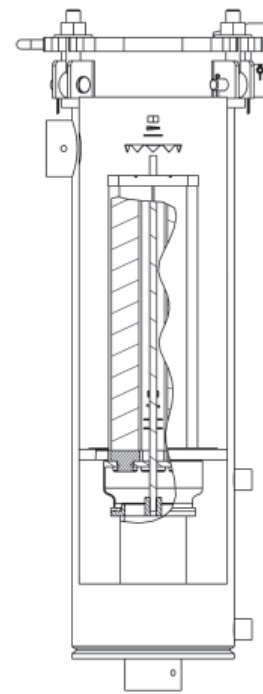
Vel-Max Series for 6" or 6.25" OD x 2.625" ID cartridges can be used in several ways. To remove solid contaminants from a flow stream, use the vessel with a pleated media filter. When used with **Aquacon**<sup>®</sup> cartridges the Vel-Max will remove solids and free water by absorption from a fuel or industrial oil flow stream. Using Vel-Max with clay cartridges will remove surfactants, color and other impurities by adsorption from a fuel or industrial oil system.

## 6" OD x 3.5" ID Configuration



Vel-Max Series with 6" OD x 3.5" ID cartridges can be used in two ways. To remove solid contaminants from a flow stream, use the vessel with a pleated media filter. When used with **Aquacon**<sup>®</sup> cartridges\* the Vel-Max will remove solid contaminants and free water by absorption from a jet fuel or aviation gasoline flow stream.

## CDF<sup>®</sup> Monitor Configuration



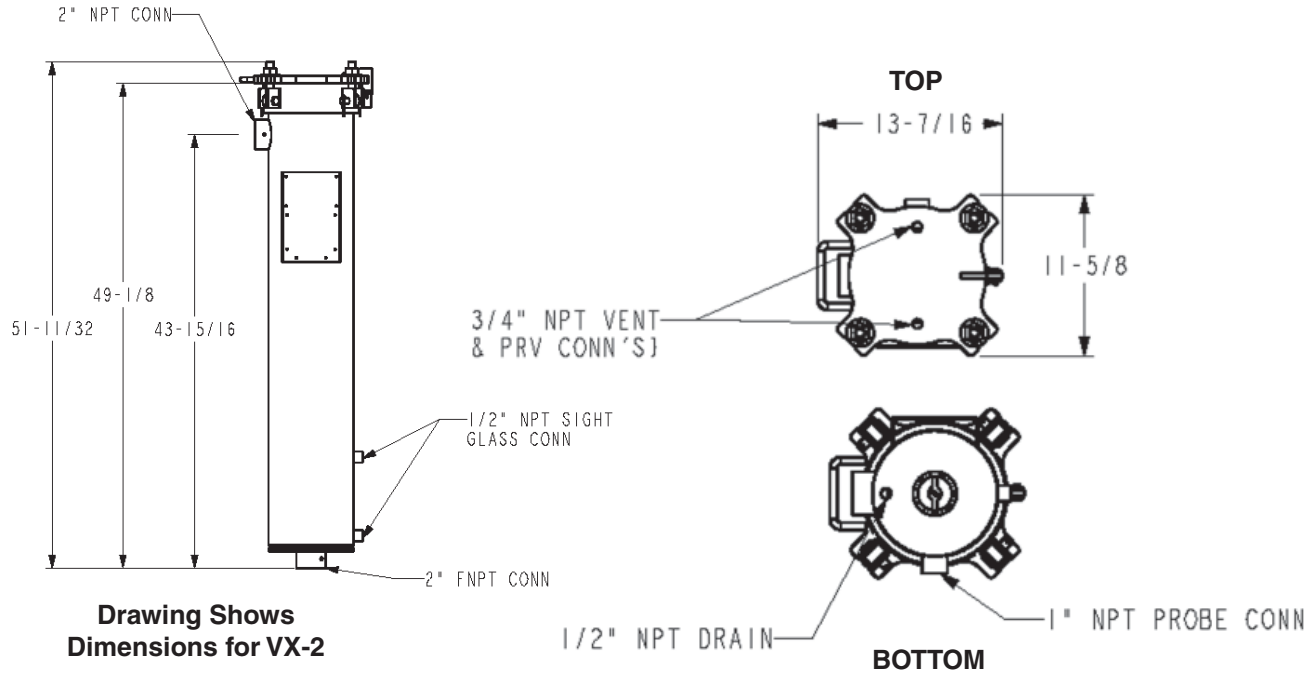
Vel-Max Series can be adapted to use 2" diameter CDF<sup>®</sup> type monitor cartridges\* for removing solid contaminants and free water by absorption from jet fuel or aviation gasoline flow streams.

**\*CAUTION: Do not use Aquacon<sup>®</sup> or CDF<sup>®</sup> water absorbing monitor cartridges in pre-mixed jet fuel containing anti-icing additives (DiEGME, FIZZY<sup>®</sup>, Prist<sup>®</sup>, FSII)**

# Vel-Max Filter Vessel Specifications

## DIMENSIONS

Model	Height		Cover Width		Cover Length		Dry Weight	
	inches	mm	inches	mm	inches	mm	lbs	kgs
VX-1	36	914	13 7/16	341	11 5/8	295	110	50
VX-2	51	1295	13 7/16	341	11 5/8	295	125	57
VX-3	66	1676	13 7/16	341	11 5/8	295	150	68



Drawing Shows Dimensions for VX-2

Dimensions shown are for estimating purposes only.  
For exact dimensional detail, obtain certified copy of vessel drawing.

## FLOW RATES

FILTER / SEPARATOR	TURBINE LUBE OIL (ISO 32, 100°F)	3.5 USGPM	7.5 USGPM	11.5 USGPM
	INSULATING OIL (80°F)	6.1 USGPM	13.5 USGPM	20.0 USGPM
	DIESEL FUEL	27 USGPM	50 USGPM	75 USGPM
	GASOLINE / AVIATION GASOLINE	66 USGPM	132 USGPM	198 USGPM
	JET FUEL / KEROSENE	50 USGPM	100 USGPM	150 USGPM
MICRONIC CARTRIDGES 6" OD x 3.5" ID	OILS	CONTACT FACTORY		
	DIESEL FUEL	50 USGPM	100 USGPM	150 USGPM
	GASOLINE / AVIATION GASOLINE	68 USGPM	136 USGPM	204 USGPM
	JET FUEL / KEROSENE	66 USGPM	132 USGPM	198 USGPM
AVIATION <i>Aquacon</i> <sup>®</sup> CARTRIDGES 6" OD x 3.5" ID	JET FUEL / KEROSENE	58 USGPM	115 USGPM	176 USGPM
INDUSTRIAL MICRONIC & <i>Aquacon</i> <sup>®</sup> CARTRIDGES 6" or 6.25" OD x 2.625" ID	OILS	CONTACT FACTORY		
	DIESEL / GASOLINE / AV GAS / JET FUEL / KEROSENE	50 USGPM	100 USGPM	150 USGPM
CLAY CARTRIDGES (LA-61801B)	INSULATING OIL	1 USGPM	N/A	2 USGPM
	JET FUEL / KEROSENE / GASOLINE	7.5 USGPM		15 USGPM
CDF <sup>®</sup> MONITOR CARTRIDGES		75 USGPM	150 USGPM	N/A

NOTE: For Filter/Separators with Jet Fuel applications, please contact Velcon for API flow rates.

# Vel-Max Cartridge Selection Table

## CARTRIDGES

FILTER/SEPARATOR CONFIGURATION					
FIRST STAGE COALESCERS FOR:		MICRON RATING	VX-1	VX-2	VX-3
DIESEL FUEL		25	O-8150	O-8300	O-8440
		3	O-8154	O-8304	O-8440
DIESEL FUEL / GASOLINE		2	O-8156	O-8306	O-8446
JET FUEL / KEROSENE / DIESEL FUEL /		0.5	O-81588	O-83088	O-84488
SECOND STAGE SEPARATORS FOR:			VX-1	VX-2	VX-3
DIESEL		PAPER	SO-415PL	SO-430PL	SO-444PL
JET / KERO / GAS / OILS		TCS	SO-415VX5	SO-430VX5	SO-444C

6" OD X 3.5" ID CONFIGURATION		VX-1	VX-2	VX-3
MICRONIC CARTRIDGES	PLEATED PAPER	FO-614PLFXX	FO-614PLFXX (STACK OF 2)	FO-614PLFXX (STACK OF 3)
			FO-629PLFXX	FO-644PLFXX
	FIBERGLASS DEPTH	FO-614FGXX	FO-614FGXX (STACK OF 2)	FO-614FGXX (STACK OF 3)
			FO-629FGXX	FO-644FGXX
AVIATION <i>Aquacon</i> <sup>®</sup> CARTRIDGES*		ACO-61401L	ACO-61401L (STACK OF 2)	ACO-61405 (STACK OF 3)
			ACO-62901L	ACO-64401L
INDUSTRIAL <i>Aquacon</i> <sup>®</sup> CARTRIDGES		AC-61405	A(C/D)-614XX	A(C/D)-614XX
		AD-61410	(STACK OF 2)	(STACK OF 3)
		AD-61425	AC-62905	AC-64405

6" OR 6.25" OD X 2.625" ID CONFIGURATION		VX-1	VX-2	VX-3
MICRONIC CARTRIDGES	PLEATED PAPER (FO) & PLEATED SYNTHETIC (FOS)	FO-718PLXX	N/A	(FO/FOS)-718XX (STACK OF 2)
		FOS-618PLXX		FO-736PLXX
		FOS-718PLXX		FOS-636PLXX
	FIBERGLASS DEPTH	FO-618FGAXX		FO-618FGAXX (STACK OF 2)
FO-636FGAXX AC-718XX (STACK OF 2)				
INDUSTRIAL <i>Aquacon</i> <sup>®</sup> CARTRIDGES		AC-718XX	AC-736XX	
CLAY (FULLER'S EARTH) CARTRIDGES		LA-61801B	LA-61801B (STACK OF 2)	


CDF <sup>®</sup> MONITOR CONFIGURATION		VX-1	VX-2	VX-3
CDF <sup>®</sup> CARTRIDGES*		CDF-215N (5 EA)	CDF-230N (5 EA)	N/A

Contact Velcon Filters, Inc. for available micron ratings.

## HARDWARE KITS

CONFIGURATION	VX-1	VX-2	VX-3
FILTER / SEPARATOR (COALESCER + SEPARATOR)	VX1-FSKIT	VX2-FSKIT	VX3-FSKIT
6" OD X 3.5" ID CARTRIDGE(S)	VX1-AVKIT	VX2-AVKIT	VX3-AVKIT
6" OR 6.25" OD X 2.625" ID CARTRIDGE(S)	VX1-INKIT	N/A	VX3-INKIT
CDF <sup>®</sup> MONITOR CARTRIDGES	VX1-CDKIT	VX2-CDKIT	N/A

**\*CAUTION: Do not use *Aquacon*<sup>®</sup> or CDF<sup>®</sup> water absorbing monitor cartridges in pre-mixed jet fuel containing anti-icing additives (DiEGME, FIZZY<sup>®</sup>, Prist<sup>®</sup>, FSII)**



Velcon products are sold and serviced by a world-wide representative network. To order, contact Headquarters or your LOCAL REPRESENTATIVE:

COMPANY HEADQUARTERS:  
Velcon Filters, Inc.  
1210 Garden of the Gods Road  
Colorado Springs, CO 80907-3410  
Phone: 1.800.531.0180 / 1.719.531.5855  
Fax: 719.531.5690  
e-mail: vfsales@velcon.com  
www.velcon.com

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